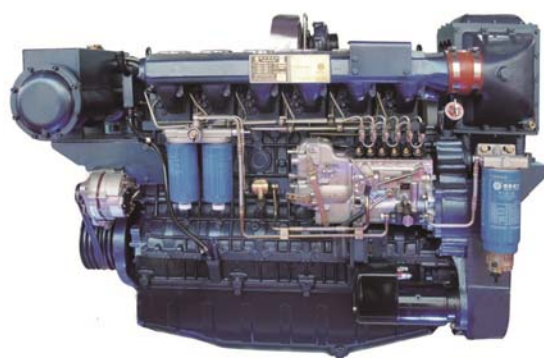


Marine Engine- WP12 Series

General Specifications

Bore &Stroke	126x155 mm
Displacement	11.596 L
Cylinder Number	6
Compression ratio	17:1
Fuel System	Mechanical Pump/CR
Aspiration	TA
Emission Standard	IMO Tier II



Duty	Model	HP	kW	RPM
P1	WP12C350-15	350	258	1500
P1	WP12C400-18	400	295	1800
P1	WP12C450-21	450	330	2100

Duty	Model	HP	kW	RPM
P2	WP12C500-21	500	368	2100
P3	WP12C550-21	550	405	2100

Standard Equipments

Engine and block

Cast iron frame style body structure
One-piece forged crankshaft
Separate cast iron cylinder heads and dry liners
Split-cap forged steel connecting rods
Aluminium alloy pistons with gallery oil cooling

Cooling system

Fresh / raw water heat exchanger with integrated thermostatic valves and expansion tank

Cast iron centrifugal fresh water pump, mechanically driven
Self-priming raw water pump, mechanically driven

Lubrication system

Full flow duplex type oil filters replaceable engine running
Fresh water cooled lube oil cooler plate type

Fuel system

P-type in-line injection pump or common-rail
Dual-skinned fuel pipe with alarm and leakage collector
Duplex fuel filters replaceable engine running
Water separator

Intake air and exhaust system

Washable air filter & exhaust expansion joint
Insulated dry type or water jacket exhaust manifold

Electrical system

24V electric starter motor and battery charging alternator
Voyage safeguard monitor and 5m harness

Flywheel and housing

SAE1 flywheel housing and SAE 14 size flywheel

Certification

CCS and EIAPP

Optional Equipments

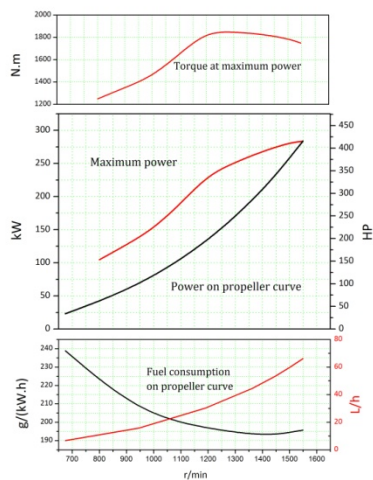
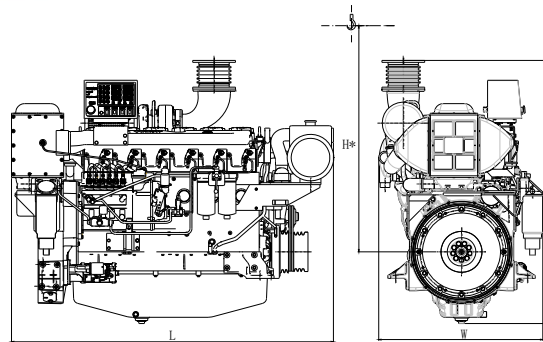
Different harness length of remote monitor
Free end PTO

Equipment and factory trial according to Major Classification Societies rules

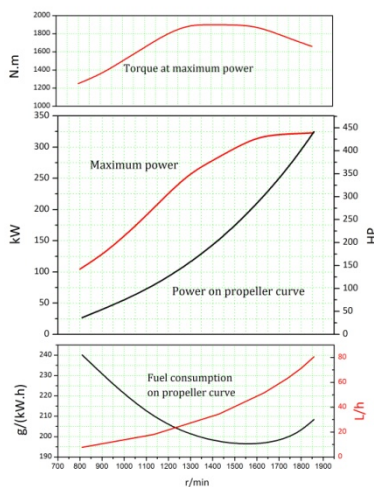
	P1 Duty	P2 Duty	P3 Duty	P4 Duty
Application	Unrestricted continuous	continuous	intermittent	high performance
Engine load variations	Very little or none	continuous	important	very important
Mean engine load factor	80 to 100%	30 to 80%	50%	30%
Annual working time	More than 5000 h	3000 to 5000 h	1000 to 3000h	less than 1000 h
Time at full load	unlimited	8 h each 12 h	2 h each 12 h	1 h each 12 h

Dimensions and Weight

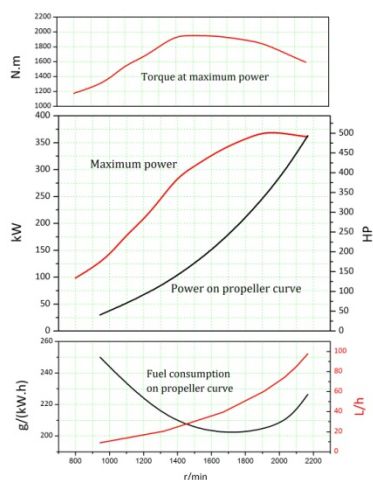
Length	1695 mm
Width	858 mm
Height	1385 mm
Dry Weight	1200 kg



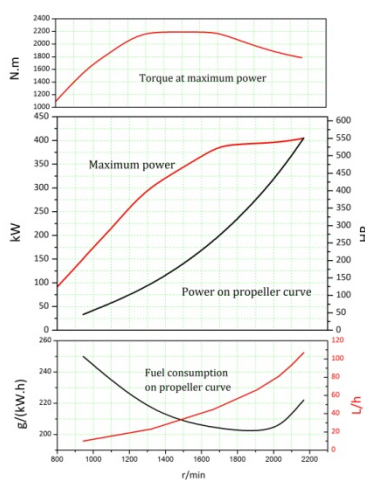
WP12C350-15



WP12C400-18



WP12C450-21



WP12C500-21

Power definition

Standard ISO 3046/1 -1995(F)

Reference conditions

Ambiant temperature	25 °C
Barometric pressure	100 kPa
Relative humidity	30%
Raw water temperature	25 °C

Fuel oil

Relative density	0,840 ± 0,005
Lower calorific power	42 700 kJ/kg
Consumption tolerances	± 5 %

Lube oil

Recommend grade	CF-4 15W/40
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Distributed By:

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www.weichai.com

